

Monday, April 02, 2012 3:09:39 PM

Ship May 15<sup>th</sup> Page 1

Page 1

0.00  
0.00 8/2/5/14

1X ——— Sp  
12-5-11

1 0 BL 12-5-14

70

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

**Work Order ID 82534****\*82534\***

Page 2

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Item ID: D4030-041

Accept

**\*N900040100\***Setup Start **\*NS1\***

Revision ID:

Stop **\*NS2\***

Item Name: Long Basket Assembly (350)

Start Date: 4/2/2012 Start Qty: 1.00

**\*1\***

Cust Item ID:

Required Date: 4/27/2012 Req'd Qty: 1.00

**\*1\***

Customer:

Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start **\*NR1\***

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Identify as per dwg & Stock Location: _____	0.00							
<b>*130*</b>									
Packaging	Memo	0.00							
Packaging									
140	QC21- Final Inspection - Work Order Release	0.00							
<b>*140*</b>									
QC	Memo	0.00							
Quality Control									

PP 82530

6/6/14

12/5/16

mf  
12-05-16

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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# Picklist Print

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Work Order ID: 82534

\*82534\*

Parent Item: D4030-041

\*D4030-041\*

Parent Item Name: Long Basket Assembly (350)

Start Date: 4/2/2012

Required Date: 4/27/2012

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A new issue DD 10.03.23 verified by:EC IPP Rev:B as per dwg revB DD 10.04.20 verified by:EC IPP Rev:C as per dwg revC DD 10.08.18 verified by:EC IPP Rev D 12.03.27 per NCR12-1239 EC verified by:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D4086-200		Manufactured	No				Each	4.0000					
*D4086-200*									**				
Placard, Max Load													
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST122		4							
				72051		4							
D2530		Manufactured	No			100	Each	4.0000	1				
*D2530*									**				
Handle Weldment													
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST506		4							
				77030		1							
				78965		3							
D2535		Manufactured	No			100	Each	34.0000	2				
*D2535*									**				
Spring													
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST504		34							
				77488		34							
D2537		Manufactured	No			100	Each	24.0000	2				
*D2537*									**				
Bushing													
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST504		24							
				77055		24							

B82827 SP

B82895 SP

B83545 SP

B82896 SP  
12-5-11

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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Monday, April 02, 2012 3:09:52 PM

Work Order ID: 82534

\*82534\*

Parent Item: D4030-041

\*D4030-041\*

Parent Item Name: Long Basket Assembly (350)

Start Date: 4/2/2012

Required Date: 4/27/2012

Start Qty: 1.00

Required Qty: 1.00

D3913-041	Manufactured	No	100	Each	0.0000	1	1	
<b>*D3913-041*</b>						**	1	BR 12-5-11.
Long Basket Base Assembly, 350								
D3914-041	Manufactured	No	100	Each	0.0000	1	1	
<b>*D3914-041*</b>						**	1	BR 12-5-11.
Long Basket Lid Assembly (350)								
D3917-3	Manufactured	No	100	Each	97.0000	6	6	
<b>*D3917-3*</b>						**		B82936 Sp.
Washer								

Location	Loc Qty	Loc Code
ST070	97	
76956	4	
80598	1	
81205	92	

D3953-3	Manufactured	No	100	Each	34.0000	2	2	
<b>*D3953-3*</b>						**		B82939 Sp.
Gas Spring Stud, Lid								

Location	Loc Qty	Loc Code
ST075	34	
78042	18	
82044	16	

D3953-7	Manufactured	No	100	Each	44.0000	2	2	
<b>*D3953-7*</b>						**		Sp 12-5-11
Spring Spacer								

Location	Loc Qty	Loc Code
ST075	44	
76295	4	
82045	40	

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W/O:		WORK ORDER CHANGES					
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Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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Monday, April 02, 2012 3:09:52 PM

Work Order ID: 82534

**\*82534\***

Parent Item: D4030-041

**\*D4030-041\***

Parent Item Name: Long Basket Assembly (350)

Start Date: 4/2/2012

Required Date: 4/27/2012

Start Qty: 1.00

Required Qty: 1.00

D3953-9 Manufactured No

100 Each 60.0000 2 2

**\*D3953-9\***

Gas Spring Washer

\*\*

*SP*

Location

Loc Qty

Loc Code

ST075

60

78916

8

82035

52

D3953-17 Manufactured No

100 Each 35.0000 2 2

**\*D3953-17\***

Gas Spring Spacer

\*\*

*2x*

*B82937 SP*

Location

Loc Qty

Loc Code

ST075

35

81206

24

81454

11

D3953-19 Manufactured No

100 Each 10.0000 1 1

**\*D3953-19\***

Gas Spring Bracket

\*\*

*B82938 1x SP*

Location

Loc Qty

Loc Code

ST075

10

75227

10

D3953-21 Manufactured No

100 Each 27.0000 1 1

**\*D3953-21\***

Gas Spring Bracket

\*\*

*SP12-5-11*

Location

Loc Qty

Loc Code

ST075

27

81207

21

81456

6

*1x*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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Monday, April 02, 2012 3:09:52 PM

Work Order ID: 82534

**\*82534\***

Parent Item: D4030-041

**\*D4030-041\***

Parent Item Name: Long Basket Assembly (350)

Start Date: 4/2/2012

Required Date: 4/27/2012

Start Qty: 1.00

Required Qty: 1.00

D3969-3 Manufactured No

100 Each 30.0000 1 1

\*\*

*SP*

**\*D3969-3\***

Spring (Basket Lid)

Location Loc Qty Loc Code

ST272 30

64285 1

73515 9

81887 20

AN3-14A Purchased No

100 Each 80.0000 4 4

\*\*

*SP*

**\*AN3-14A\***

Bolt

Location Loc Qty Loc Code

ST352 80

119328 80

AN3-16A Purchased No

100 Each 127.0000 2 2

\*\*

*4x*

*SP*

**\*AN3-16A\***

Bolt

Location Loc Qty Loc Code

ST352 127

117441 49

118628 28

120986 50

AN5-17A Purchased No

100 Each 160.0000 4 4

\*\*

*2x*

*SP 12-5-11*

**\*AN5-17A\***

Bolt

Location Loc Qty Loc Code

338 100

121181 100

ST338 60

117872 42

120498 18

*4x*

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# Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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# Picklist Print

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Monday, April 02, 2012 3:09:52 PM

Work Order ID: 82534

**\*82534\***

Parent Item: D4030-041

**\*D4030-041\***

Parent Item Name: Long Basket Assembly (350)

Start Date: 4/2/2012

Required Date: 4/27/2012

Start Qty: 1.00

Required Qty: 1.00

AN4-12 Purchased No

100 Each 77.0000 3 3

**\*AN4-12\***

Bolt

\*\*

SP

Location

Loc Qty

Loc Code

ST357

77

118626

2

119775

25

120986

50

3x

AN310-4 Purchased No

100 Each 88.0000 3 3

**\*AN310-4\***

NUT

\*\*

m12/444SP

Location

Loc Qty

Loc Code

ST344

88

120124

13

120518

25

121011

25

121162

25

AN310C4 Purchased No

100 Each 82.0000 2 2

**\*AN310C4\***

Nut

\*\*

SP 12-5-11

Location

Loc Qty

Loc Code

ST344

82

119324

2

120360

30

121166

50

2x

**Dart Aerospace Ltd**

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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# Picklist Print

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Monday, April 02, 2012 3:09:52 PM

Work Order ID: 82534

**\*82534\***

Parent Item: D4030-041

**\*D4030-041\***

Parent Item Name: Long Basket Assembly (350)

Start Date: 4/2/2012

Required Date: 4/27/2012

Start Qty: 1.00

Required Qty: 1.00

MS21042L3 Purchased No 100 Each 2,541.000 6 6  
**\*MS21042I 3\*** \*\* m121349 8p.  
 Nut

Location	Loc Qty	Loc Code
ST300	2541	
117441	16	
117885	32	
118451	5	
118927	3	
119017	2219	
119075	166	
121162	100	

MS21042L5 Purchased No 100 Each 1,517.000 4 4  
**\*MS21042I 5\*** \*\* 8p  
 Nut

Location	Loc Qty	Loc Code
ST300	1517	
116105	5	
116548	43	
117611	42	
119109	1427	

MS24665-151 Purchased No 100 Each 296.0000 3 3  
**\*MS24665-151\*** \*\* 4x  
 Cotter Pin 8p 12-5-11

Location	Loc Qty	Loc Code
ST309	296	
17566	296	

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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# Picklist Print

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Monday, April 02, 2012 3:09:52 PM

Work Order ID: 82534

**\*82534\***

Parent Item: D4030-041

**\*D4030-041\***

Parent Item Name: Long Basket Assembly (350)

Start Date: 4/2/2012

Required Date: 4/27/2012

Start Qty: 1.00

Required Qty: 1.00

MS24665-300

Purchased

No

100

Each

201.0000

2

2

\*\*

SP

**\*MS24665-300\***

Cotter Pin

Location

Loc Qty

Loc Code

GA

197

118234

197

2x

ST309

4

116823

4

NAS1149F0432P

Purchased

No

100

Each

240.0000

6

6

\*\*

α m/2/4/5 SP

**\*NAS1149F0432P\***

Washer

Location

Loc Qty

Loc Code

ST275

240

121060

40

121166

200

NAS1149F0563P

Purchased

No

100

Each

77.0000

4

4

\*\*

SP 12-5-11

**\*NAS1149F0563P\***

Washer

Location

Loc Qty

Loc Code

ST275

77

117735

77

4x

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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# Picklist Print

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Monday, April 02, 2012 3:09:53 PM

Work Order ID: 82534

**\*82534\***

Parent Item: D4030-041

**\*D4030-041\***

Parent Item Name: Long Basket Assembly (350)

Start Date: 4/2/2012

Required Date: 4/27/2012

Start Qty: 1.00

Required Qty: 1.00

NAS1149F0332P

Purchased

No

100

Each

590.0000

8

8

\*\*

*MD1585 SP.*

**\*NAS1149F0332P\***

WASHER

Location

Loc Qty

Loc Code

ST275

590

117735

37

119225

10

120910

200

120986

200

121166

140

17317

3

NAS1149C0432R

Purchased

No

100

Each

2,278.000

2

2

\*\*

*SP12-5-11.*

**\*NAS1149C0432R\***

Washer

Location

Loc Qty

Loc Code

ST297

2278

*117291*

1278

*119124*

1000

*2x*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

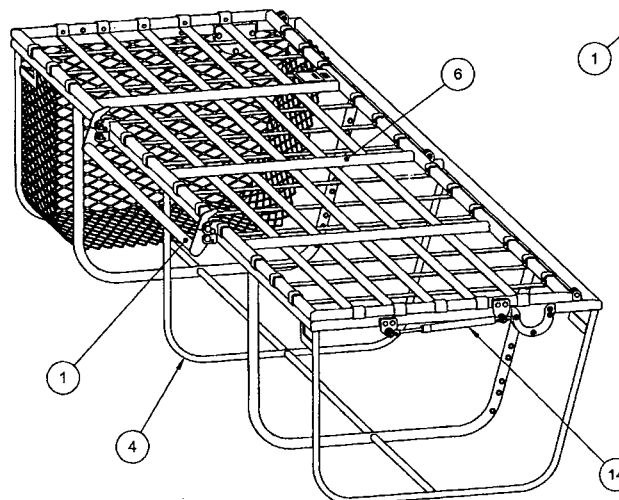
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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

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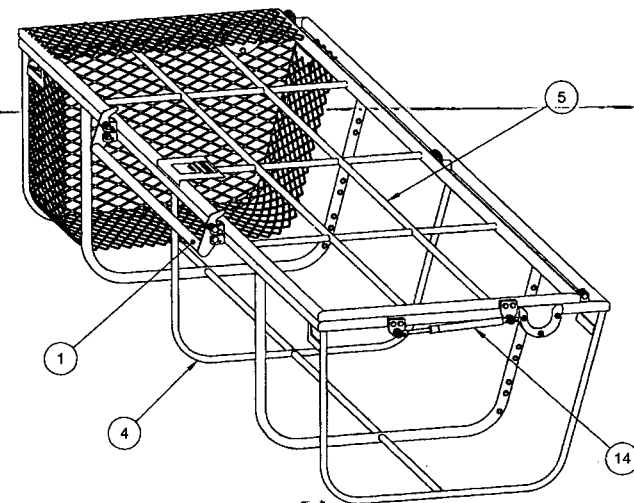
ITEM	QTY -041	QTY -043	P/N	DESCRIPTION
	X		D4030-041	LONG BASKET ASSY (350)
		X	D4030-043	LONG BASKET ASSY, LIGHT LID (350)
1	1	1	D2530	HANDLE WELDMENT
2	2	2	D2535	SPRING
3	2	2	D2537	BUSHING
4	1	1	D3913-041	LONG BASKET BASE ASSY (350)
5	1		D3914-041	LONG BASKET LID ASSY (350)
6		1	D3915-041	LIGHT LID ASSY-LONG BASKET
7	6	6	D3917-3	WASHER
8	2	2	D3953-3	GAS SPRING STUD, LID
9	2	2	D3953-7	GAS SPRING SPACER
10	2	2	D3953-9	GAS SPRING WASHER
11	2	2	D3953-17	GAS SPRING SPACER
12	1	1	D3953-19	GAS SPRING BRACKET
13	1	1	D3953-21	GAS SPRING BRACKET
14	1	1	D3969-3	SPRING
15	4	4	AN3-14A	BOLT
16	2		AN3-16A	BOLT
17		2	AN3-20A	BOLT
18	3	3	AN4-12	BOLT (DRILLED)
19	4	2	AN5-17A	BOLT
20		2	AN5-21A	BOLT
21	3	3	AN310-4	NUT, CASTELLATED
22	2	2	AN310C4	NUT, CASTELLATED
23	6	6	MS21042L3	NUT
24	4	4	MS21042L5	NUT
25	3	3	MS24665-151	COTTER PIN
26	2	2	MS24665-300	COTTER PIN
27	6	6	NAS1149F0432P	WASHER
28	4	4	NAS1149F0563P	WASHER
30	8	8	NAS1149F0332P	WASHER
31	2	2	NAS1149C0432R	WASHER

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UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 82334

*PD12-04-2*



**D4030-043 LONG BASKET ASSY, LIGHT LID (350)**  
(MESH SHOWN LOCALLY FOR CLARITY)



**D4030-041 LONG BASKET ASSY (350)**  
(MESH SHOWN LOCALLY FOR CLARITY)

RELEASED  
10-08-12  
ECN 10-596

- NOTES:  
1) MATERIAL: N/A  
2) FINISH: NONE  
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED  
4) UNITS: INCHES UNLESS OTHERWISE NOTED  
5) BREAK SHARP EDGES: N/A  
6) IDENTIFICATION: N/A  
7) WEIGHT: -041: 72 lbs APPROX  
-043: 57 lbs APPROX

C	QTY FOR ITEMS #30 & #31 UNDER -043 WERE MISSING (B8-1); QTY FOR ITEM #3 WAS 4 (D6-1), ONLY 2 ARE REQUIRED, AFFECTS SECTION C-C (D3-3)	MB	10.07.23
B	AN5-21A BOLT WAS AN5-19A: BOM & (D3-3)	JPH	10.04.06
A	NEW ISSUE	JPH	10.03.16
REV.	DESCRIPTION	BY	DATE
DESIGN	ALS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN			
CHECKED			
MFG. APPR.	JES		
APPROVED	W		
DE APPR.	#	DRAWING NO. D4030 REV. C	
DATE	10.07.23	SHEET 1 OF 3	
		TITLE LONG BASKET ASSY (350) _____NTS	
		SCALE _____	
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DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

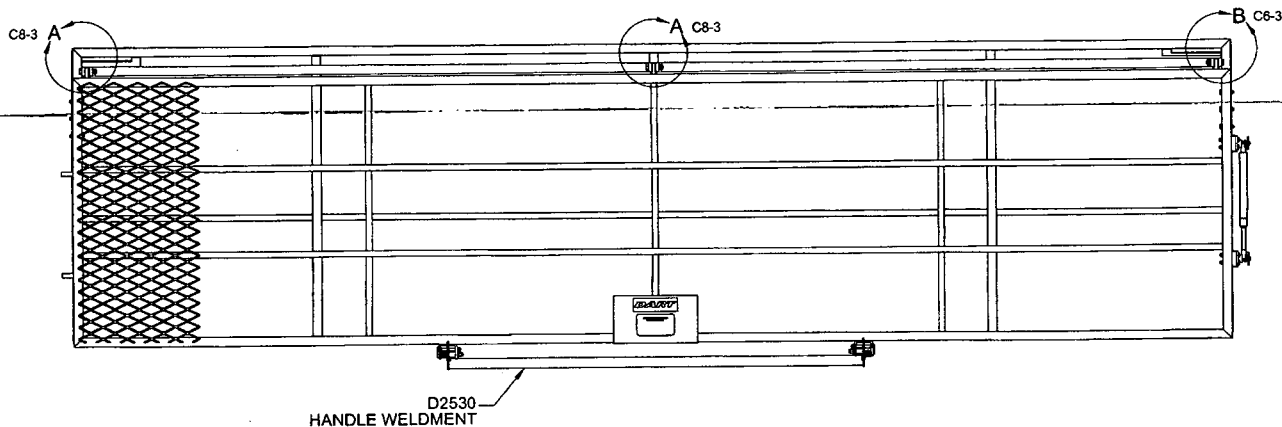
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Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

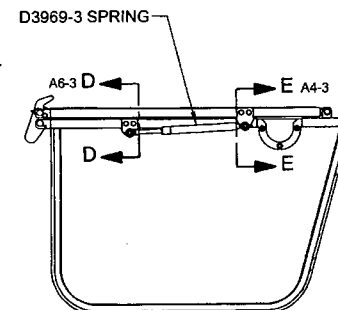
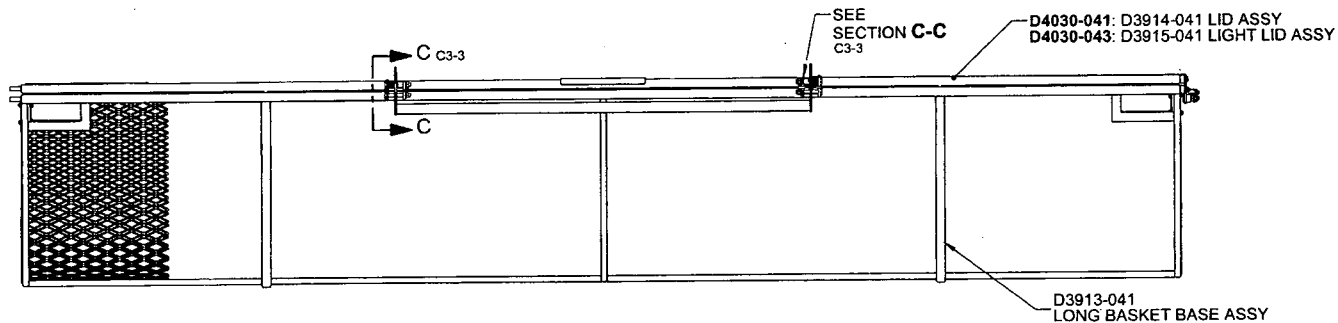
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

8 7 6 5 4 3 2 1



82534



**D4030-041 LONG BASKET ASSY (350) (SHOWN)**  
(MESH SHOWN LOCALLY OR REMOVED FOR CLARITY)

**D4030-043 SHORT BASKET ASSY, LIGHT LID (350)**  
(MESH SHOWN LOCALLY FOR CLARITY)

RELEASED  
10.08.17

DESIGN	ALS	DART AEROSPACE LTD	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED	JP	DRAWING NO.	REV. C
MFG. APPR.	SES	D4030	SHEET 2 OF 3
APPROVED	MP	TITLE	SCALE
DE APPR.	MP	LONG BASKET ASSY (350) — NTS	
DATE	10.07.23	COPYRIGHT © 2010 BY DART AEROSPACE LTD	
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8 7 6 5 4 3 2 1

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

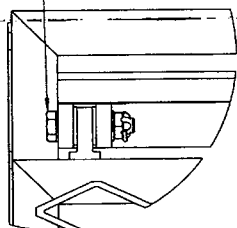
Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

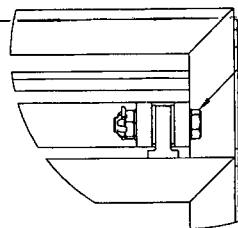


AN4-12 BOLT  
D3917-3 WASHER, 2X  
NAS1149F0432P WASHER, 2X  
AN310-4 NUT, CASTELLATED  
MS24665-151 COTTER PIN



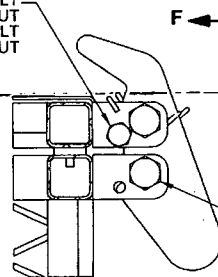
**DETAIL A** D8-2  
D5-2

D4030-041: AN3-16A BOLT  
MS21042L3 NUT  
D4030-043: AN3-20A BOLT  
MS21042L3 NUT



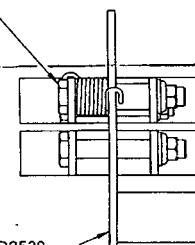
**DETAIL B** D3-2

AN4-12 BOLT  
D3917-3 WASHER, 2X  
NAS1149F0432P WASHER, 2X  
AN310-4 NUT, CASTELLATED  
MS24665-151 COTTER PIN



**SECTION C-C** B4-2  
B6-2

D4030-041: AN5-17A BOLT  
D2537 BUSHING  
D2535 SPRING  
NAS1149F0563P WASHER  
MS21042L5 NUT  
D4030-043: AN5-21A BOLT  
D2537 BUSHING  
D2535 SPRING  
NAS1149F0563P WASHER  
MS21042L5 NUT



**VIEW F-F** C3-3

AN5-17A BOLT  
NAS1149F0563P WASHER  
MS21042L5 NUT

D2530  
HANDLE WELDMENT  
REF

D3953-17 GAS SPRING SPACER  
D3953-21 GAS SPRING BRACKET  
AN3-14A BOLT  
NAS1149F0332P WASHER, 2X  
MS21042L3 NUT  
2 PL

D3953-3 GAS SPRING STUD, LID  
D3953-7 GAS SPRING SPACER  
D3953-9 GAS SPRING SPACER  
NAS1149C0432R WASHER  
AN310C4 NUT, CASTELLATED  
MS24665-300 COTTER PIN

D3969-3 SPRING  
REF

**SECTION D-D** B2-2

D3953-17 GAS SPRING SPACER  
D3953-19 GAS SPRING BRACKET  
AN3-14A BOLT  
NAS1149F0332P WASHER, 2X  
MS21042L3 NUT  
2 PL

D3953-3 GAS SPRING STUD, LID  
D3953-7 GAS SPRING SPACER  
D3953-9 GAS SPRING SPACER  
NAS1149C0432R WASHER  
AN310C4 NUT, CASTELLATED  
MS24665-300 COTTER PIN

D3969-3 SPRING  
REF

**SECTION E-E** B1-2

**RELEASED**  
10.08.124

DESIGN	A/S	<b>DART AEROSPACE LTD</b>	
DRAWN	B	HAWKESBURY, ONTARIO, CANADA	
CHECKED	J.F.S. 10/11/14	DRAWING NO.	REV. C
MFG. APPR.		D4030	SHEET 3 OF 3
APPROVED		TITLE	SCALE
DE APPR.		LONG BASKET-ASSY (350)	NTS
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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries